



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE350A94-3700-C-01

Job Sheet 172466



Part No: RBE350A94-3700-C-01

Job Qty: 9 ea

Part Name: Tube



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/16/18

Job Tracking No:

Due Date: 3/9/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE350A94-3700-C-01 Rev 6 IPP Rev A 18.01.15 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	9 Ea		3/8/18	0.00	0.00	Start Up Machining-2		JK 18-2-21
110	CNC Lathe	9 pcs		3/9/18	0.00	2.25	MORI SL-154		JK
120	QC	9 pcs		3/9/18	0.00	0.00	QC2 Machining-4		JK
130	QC	9 pcs		3/9/18	0.00	0.00	QC8 Machining-4		JK 18-02-26
140	QC	9 pcs		3/9/18	0.00	0.00	QC5 DTA	DAS 38 9-88	
150	Outsource	9 pcs		3/9/18	0.00	0.00	Outsource4		AT 18/03/09
160	Packaging	9 pcs		3/9/18	0.00	0.00	Packaging2		AT 18/03/09
170	QC	9 pcs		3/9/18	0.00	0.00	QC6		DAS 38
180	Packaging	9 pcs		3/9/18	0.00	0.00	Packaging3-1	GA 134	MAR 20 2018
190	QC21-SA	9 Ea		3/9/18	0.00	0.00	QC21		MAR 20 2018

Part Op 110 - 1-Machine as per DWG. FB788 FOLIO REV: _____ DWG REV: _____ 2-Deburr 3-Engrave T/N

Descriptions: And / or S/N number as required Using Marktronic engraver as per DWG.

150 - -Issue P/O to Groupe Altech; PO 039186 -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required

MAR 05 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-A513-T-0.750W0.058	A513 Seamless Alloy Steel Round Tubing 0.75"dia. x 0.058" Wall	3.4020 ft (.378 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-A513-T-0.750W0.058	3	24	0

5041762

Part Specifications

could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-6200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S044869



Part: RBE350A94-3700-C-01

Job No: 172466

Serial No/Batch: S044869

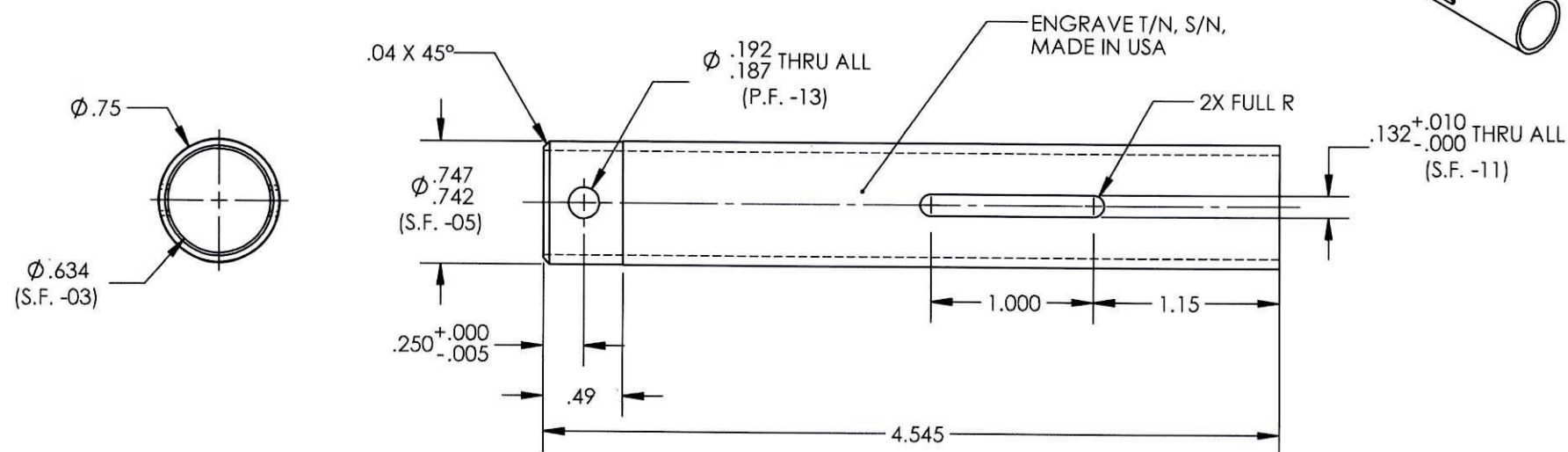
Revision: RBE350A94-3700-C-01

Inspector:

Plex 2/16/18 2:12 PM Dart.lajeunesse.marie

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
5	15-0213	-01 CH'D HOLE WAS Ø5.1 mm IS Ø.192 - .187.	8/14/2015	RJC	JAG
6	16-0286	-01 CH'D DIM WAS Ø.620 S.F. -03 IS Ø.634 (S.F. -03), WAS .250 IS .250 +.000/-005, WAS .130 THRU IS .132 +.010/-000 (S.F. -11), WAS Ø.192/.187 THRU IS Ø.192/.187 THRU ALL (P.F. -13), DELETED DIM Ø.750 ▽.47 MIN S.F. -05, ADDED DIM Ø.747/.742 (S.F. -05), .49, 2X FULL R, ADDED FINISH SPEC QMSI-6.2.2, B.O. REV D.	2/28/2017	RJC	SM



(01)
TUBE

DART AEROSPACE	
TITLE SWASHPLATE IMMOBILIZING TOOL ADJUSTABLE BRACE	
DWG NO. RBE350A94-3700-C-01	REV 6
MAT'L STEEL	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH BLACK OXIDE	.XX ± .01 ANGLES ± 5°
SPEC QMSI-6.2.2, B.O. REV D	.X ± .1 SURFACES = 125/✓
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: MACKOVJAK	EUROCOPTER AS350/355
SCALE 1:1	DATE 8/21/2012
SHEET 3 OF 7	



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PURCHASE ORDER **PO039186**

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
6	170063	RB412WA-CR&O-3-62-2A-1-2	required Blade Bolt Segments Removal / Installation Workaid -Issue P/O to Groupe Altech: P/O _____ -Zinc plate, ASTM B633 TYPE 1 SC2 -Certificate of Conformity is required	Firmed	3/16/18	4 pcs	0 pcs	4 pcs	\$6.00/pcs	\$24.00
7	171450	RBW6405G02331-3G-05	Puller -Issue P/O to Groupe Altech: P/O _____ -Zinc plate, ASTM B633 TYPE 1 SC2 -Certificate of Conformity is required	Firmed	3/16/18	2 pcs	0 pcs	2 pcs	\$6.00/pcs	\$12.00
8	171449	RBW6405G02331-3G-07	Pin -Issue P/O to Groupe Altech: P/O _____ -Zinc plate, ASTM B633 TYPE 1 SC2 -Certificate of Conformity is required	Firmed	3/16/18	9 pcs	0 pcs	9 pcs	\$6.00/pcs	\$54.00
9	172466	RBE350A94-3700-C-01	Tube -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	3/16/18	9 pcs	0 pcs	9 pcs	\$1.80/pcs	\$16.20
10	171042	RBST1007-13	Secondary Seat -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	3/16/18	4 pcs	0 pcs	4 pcs	\$0.95/pcs	\$3.80
11	171709	RBT18603-1	Handle -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	3/16/18	5 pcs	0 pcs	5 pcs	\$2.25/pcs	\$11.25
12	171712	RBT18603-7	Foot -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	3/16/18	4 pcs	0 pcs	4 pcs	\$0.89/pcs	\$3.56



Certificat de Conformité / Certificate of Compliance



2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

007318- 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
16-Mar-2018		Celine Schreindorfer		PO039186				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	A venir/ Back Order
2	RBE2-10-1-01 Rev.	RBE2-10-1-01 01 - BLACK OXIDE ON SST MIL-C-13964, CLASS 1; MIL-C-16173 GRADE 4	BLACK-OXIDE CH	6	6	0	0	0
3	RBE350A93-3303-02-1 Rev.	RBE350A93-3303-02-1 01 - BLACK OXIDE FINISH M MIL-C-13924C, CLASS 1	BLACK-OXIDE CH	6	6	0	0	0
4	RBE350A93-3303-02-3 Rev.	RBE350A93-3303-02-3 01 - BLACK OXIDE FINISH ON SST MIL-C-13942C, CLASS 1	BLACK-OXIDE CH	6	6	0	0	0
5	RBE350A93-3317-20 Rev.	RBE350A93-3317-20 01 - BLACK OXIDE FINISH ON SST MIL-C-13924C, CLASS 1	BLACK-OXIDE CH	6	6	0	0	0
6	RB412WA-CR&O-3-62-2A-1-2 Rev.	RB412WA-CR&O-3-62-2A-1-2 ASTM B633 TYPE 1 SC2	ZINC CH	✓ 4	4	0	0	0
7	RBW6405G02331-3G-05 Rev.	RBW6405G02331-3G-05 ON SST MIL-C-13924C, CLASS 1	ZINC CH	✓ 2	2	0	0	0
8	RBW6405G02331-3G-07 Rev.	RBW6405G02331-3G-07 ASTM B633 TYPE 1 SC2	ZINC CH	✓ 9	9	0	0	0
10	RBST1007-13 Rev.	RBST1007-13 01 - BLACK OXIDE ON SST MIL-C-13924C CLASS 1	BLACK-OXIDE CH	4	4	0	0	0
11	RBT18603-01 Rev.	RBT18603-01 01 - BLACK OXIDE ON SST MIL-DTL-13924C CLASS 1	BLACK-OXIDE CH	5	5	0	0	0
12	RBT18603-07 Rev.	RBT18603-07 01 - BLACK OXIDE ON SST MIL-DTL-13924C CLASS 1	BLACK-OXIDE CH	4	4	0	0	0
13	RBST1007-11 Rev.	RBST1007-11 01 - BLACK OXIDE ON SST MIL-C-13924C CLASS 1	BLACK-OXIDE CH	4	4	0	0	0
9. RBE350A94-3700-C-01				9	9			

DAS
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9-88

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DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A1K7
CANADA
BUYER:



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